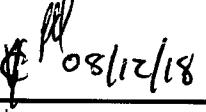
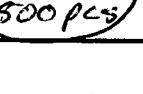
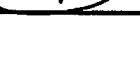
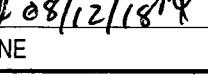
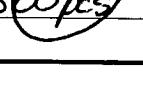
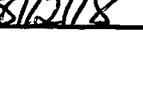
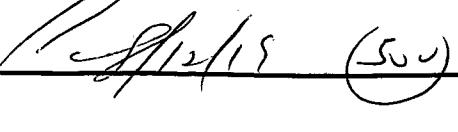


Date: Thursday, 11/12/2008 10:08:11 AM  
User: Julie Dawson

## **Process Sheet**

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: CROSSBOLT SPACER		
<b>Job Number</b>	: 43988	<b>Part Number</b>	: D2579		
<b>Estimate Number</b>	: 10993	<b>Drawing Number</b>	: D2579 REV E		
<b>P.O. Number</b>	:	<b>Project Number</b>	: N/A		
<b>This Issue</b>	: 11/12/2008	<b>Drawing Revision</b>	: E		
<b>Prsht Rev.</b>	: NC	<b>Material</b>	:		
<b>First Issue</b>	: / /	<b>Due Date</b>	: 19/12/2008		
<b>Previous Run</b>	: 43751	<b>Qty:</b>	500	<b>Um:</b>	Each
<b>Written By</b>	:				
<b>Checked &amp; Approved By</b>	<u>TLO 08-12-11</u>				
<b>Comment</b>	: Est E 02.06.17 Now turned on Cobra NG est F 07.07.06 rev E dwg EC				
<b>Additional Product</b>					
Job Number: 					
<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>			
1.0	M6061T6T0500W058	6061-T6 RD Tube .500 x.058W 			
Comment: Qty.: 0.3762 f(s)/Unit Total : 188.1075 f(s) 6061-T6 Tube .500 x.058W Material: 6061-T6 (WW-T-700/6 ) or 5052-H32 (WW-T-700/4) 0.500 Dia x 0.058 Wall Batch <u>M116271</u>   <u>08/12/18</u>  					
2.0	HARDINGE	HARDINGE CNC LATHE SMALL 			
Comment: HARDINGE CNC LATHE SMALL  Machine as per Folio FA245   <u>08/12/18</u>  					
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE  <u>08/12/18</u>  					
4.0	QC8	SECOND CHECK 			
Comment: SECOND CHECK  <u>08/12/18</u>  					
5.0	PACKAGING 1	PACKAGING RESOURCE #1 			
Comment: PACKAGING RESOURCE #1 Identify and Stock  Location: <u>BDRCLST</u>  					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/12/2008 10:08:12 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CROSSBOLT SPACER

Job Number: 43988

Part Number: D2579

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/12/22 AF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MP 08-12-19

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	43988
Description: Cross Bolt Spacer	Part Number:	D2579
Inspection Dwg: D2579	Rev: E	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

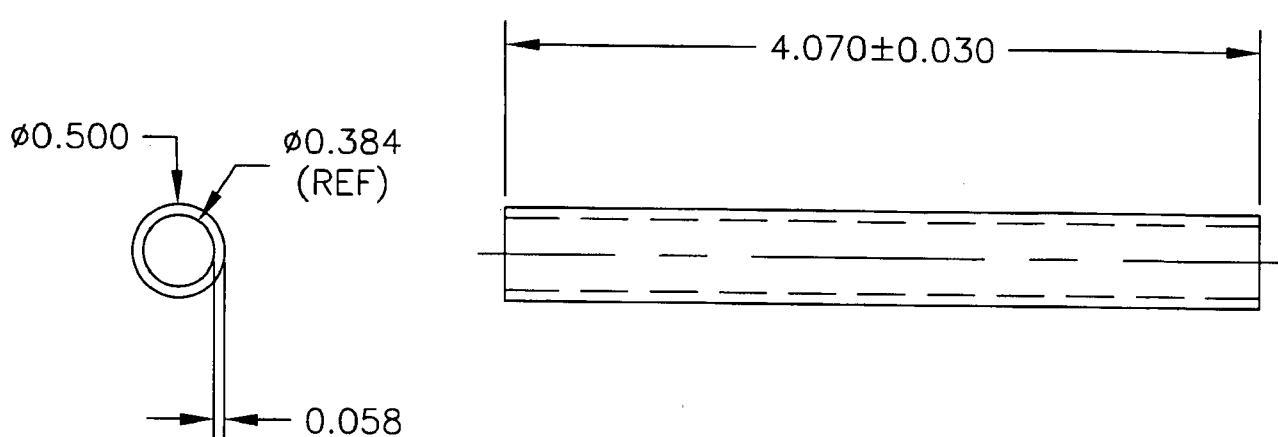
## X First Article      Prototype

Measured by:	<u>JL</u>	Audited by:	<u>JL</u>	Prototype Approval:	N/A
Date:	<u>05/12/18</u>	Date:	<u>05/12/18</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.11.27	New Issue	KJ/RF	
B	07.09.06	Dwg Rev updated	KJ/JLM	Z

**DART**

DESIGN <i>#</i>	DRAWN BY <i>RS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D2579
DATE 07.04.17		REV. E SHEET 1 OF 1 TITLE SCALE 1:1 CROSS BOLT SPACER
A	96.09.16	NEW ISSUE
B	96.12.05	0.065 WALL WAS 0.035 WALL
C	97.02.21	0.058 WALL WAS 0.065 WALL
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)
E	07.04.17	UPDATE NOTES

**RELEASED**  
07.06.28 *#***D2579 CROSS BOLT SPACER****D2579 CROSS BOLT SPACER**

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8  
(REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 43988

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